



Edistir[®]
Polystyrene

N 1910

TECHNICAL DATA SHEET

Product description

Very easy flow general purpose polystyrene.

Used for injection of thin-wall, multi-cavity, very fast-cycle mouldings and for sheet extrusion in glossy capping of HIPS and in blend with HIPS or clear SBS.

Designation: Thermoplastics ISO 1622-PS,G,085-20

Applications

Typical uses include cups, packaging containers for foods and cosmetics, toys, medical articles.

Thanks to its high flow it is particularly suitable as carrier for master batches.

Typical processing data

Injection moulding: • predrying normally not required
• melt temperature 200-250°C
• mould temperature 10-50°C

Extrusion: • melt temperature 210-240°C

General information

N 1910 is certified UL94 HB "all colors" at 1.5 mm (UL file E83071).

This grade in its natural version complies by composition with the requirements set by the main Regulations for plastic materials intended for food contact (including the EEC Directive 90/128 and subsequent amendments).

Properties	Test conditions	Test methods	Units	Values
General				
Density		ISO 1183	g/cm³	1.05
Bulk density		ISO 60	g/cm³	0.65
Water absorption	24 h - 23°C	ISO 62	%	<0.1
Rheological				
Melt flow rate	200°C - 5 kg	ISO 1133	g/10 min	27
Mechanical				
Tensile stress at yield	5 mm/min	ISO 527	MPa	-
Tensile stress at break	5 mm/min	ISO 527	MPa	37
Tensile strain at break	5 mm/min	ISO 527	%	1.3
Tensile modulus	1 mm/min	ISO 527	MPa	3200
Flexural strength	2 mm/min	ISO 178	MPa	67
Izod impact strength, notched	+23°C - thickness 3.2 mm	ISO 180/4A	J/m	-
	+23°C - thickness 4 mm	ISO 180/1A	kJ/m²	1.7
	-30°C - thickness 4 mm	ISO 180/1A	kJ/m²	1.5
Rockwell hardness	L/M scale	ISO 2039/2	-	M80
Thermal				
Vicat softening temperature	10 N - 50°C/h	ISO 306/A	°C	89
	50 N - 50°C/h	ISO 306/B	°C	83
Deflection temperature under load (annealed)	1.8 MPa - 120°C/h	ASTM D 648	°C	82
Coefficient of linear thermal expansion		ASTM D 696	10 ⁻⁵ /°C	7
Thermal conductivity		ISO 8302	W/(K·m)	0.17
Moulding shrinkage		internal method	%	0.3 - 0.6
Flammability				
Flame behaviour	thickness 1.5 mm	UL 94	class	HB
Glow wire test (GWT)	thickness 1.6 mm	IEC 60695-2-1	°C	650
Electrical				
Surface resistivity		IEC 60093	ohm	>1.5·10E+15
Volume resistivity		IEC 60093	ohm·cm	>7·10E+15
Comparative tracking index (CTI)	solution A	IEC 60112	-	375
Dielectric strength		IEC 60243	kV/mm	70
Dielectric constant (relative permittivity)	50 Hz	IEC 60250	-	2.5
Dissipation factor	50 Hz	IEC 60250	-	2·10E-4

Issue 01/02

All indicated data refer to natural grades.

The data, information and suggestions are provided for guidance purposes only.

The Company accepts no responsibility for the results obtained therefrom, as neither for their utilization in infringement of possible patent rights.

However the Company will provide the guaranteed values for each product on demand.

Polimeri Europa S.p.A.
Divisione Elastomeri e Stirenici

Piazza Boldrini, 1
I-20097 San Donato Milanese - Milano

e-mail: stir.pst@polimerieuropa.com

www.polimerieuropa.com